

Work Order ID 67547

Page 1

Monday, March 28, 2011 10:17:48 AM

Item ID: D3245-1

Accept



Setup

Start



Revision ID:

Item Name: Panel

Stop



Start Date: 3/28/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 3/31/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

H

Date: 11-03-28 Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3245	Rev B

100



FLOW WATER JET

Waterjet

Memo

FLOW CNC Waterjet
304.032I-Cut as per Dwg D3245 ****prog.D3245-1/2**** Dwg
Rev: *B* Prog Rev: *B* 2-Deburr if necessary*(B)11-4-5**6*

110



QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

0.00

Memo

(B)11-4-5

120



QC8- Inspect parts - second check

QC

Quality Control

0.00

Memo

0.00

*8/11/06**x6*

W/O:		WORK ORDER CHANGES					
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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



NC BRAKE

0.00

0.00

0.00

0.00

0.00

Brake NC

Memo

0.00

0.00

0.00

0.00

0.00

Brake NC

Deburr if necessary C'sink as per Dwg D3245 Form D3245-1 as per Dwg
D3245 Identify as D3245-1

140



QC5- Inspect part completeness to step on W/O

0.00

0.00

0.00

0.00

QC

Memo

0.00

0.00

0.00

0.00

Quality Control

150

Identify as per dwg & Stock Location: G-A

0.00

0.00

0.00

0.00

Packaging

Memo

0.00

0.00

0.00

0.00

Packaging

W/O
68599 (6x) 0.00

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Required Date: 3/31/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

11/4/19

MF
11-04-19

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Picklist Print

Page 1

Monday, March 28, 2011 10:17:54 AM

Work Order ID: 67547



Parent Item: D3245-1



Parent Item Name: Panel

Start Date: 3/28/2011

Required Date: 3/31/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP A□04.07.07□New issue□KJ/JLM□

IPP Rev:b ECN 1052 07-10-31 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S22GA 		Purchased		No		100	sf	27.0000	0.804	4.231579	5.		

304/316 .032 Sheet

Location	Loc Qty	Loc Code
020	27	
109023	20	
109057	7	

109023

(6)

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DART AEROSPACE LTD	Work Order:	
Description: Doubler	Part Number:	D3245-1
Inspection Dwg: D3245 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>R</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: 11-14-20	Date: 11-14-20	Date: N/A

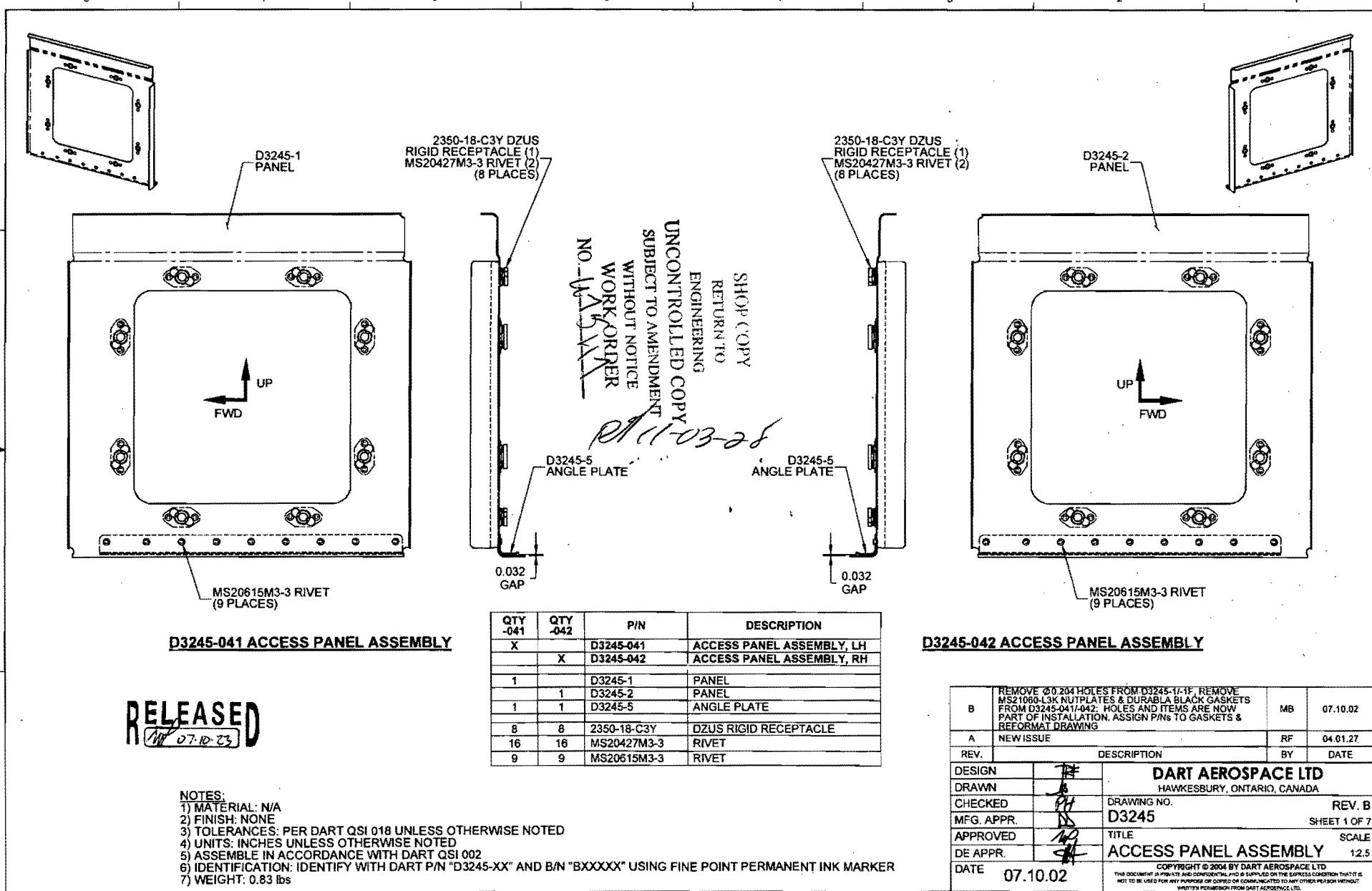
Rev	Date	Change	Revised by	Approved
A	08.09.04	New Issue	KJ/DD	AS

W/O:		WORK ORDER CHANGES					
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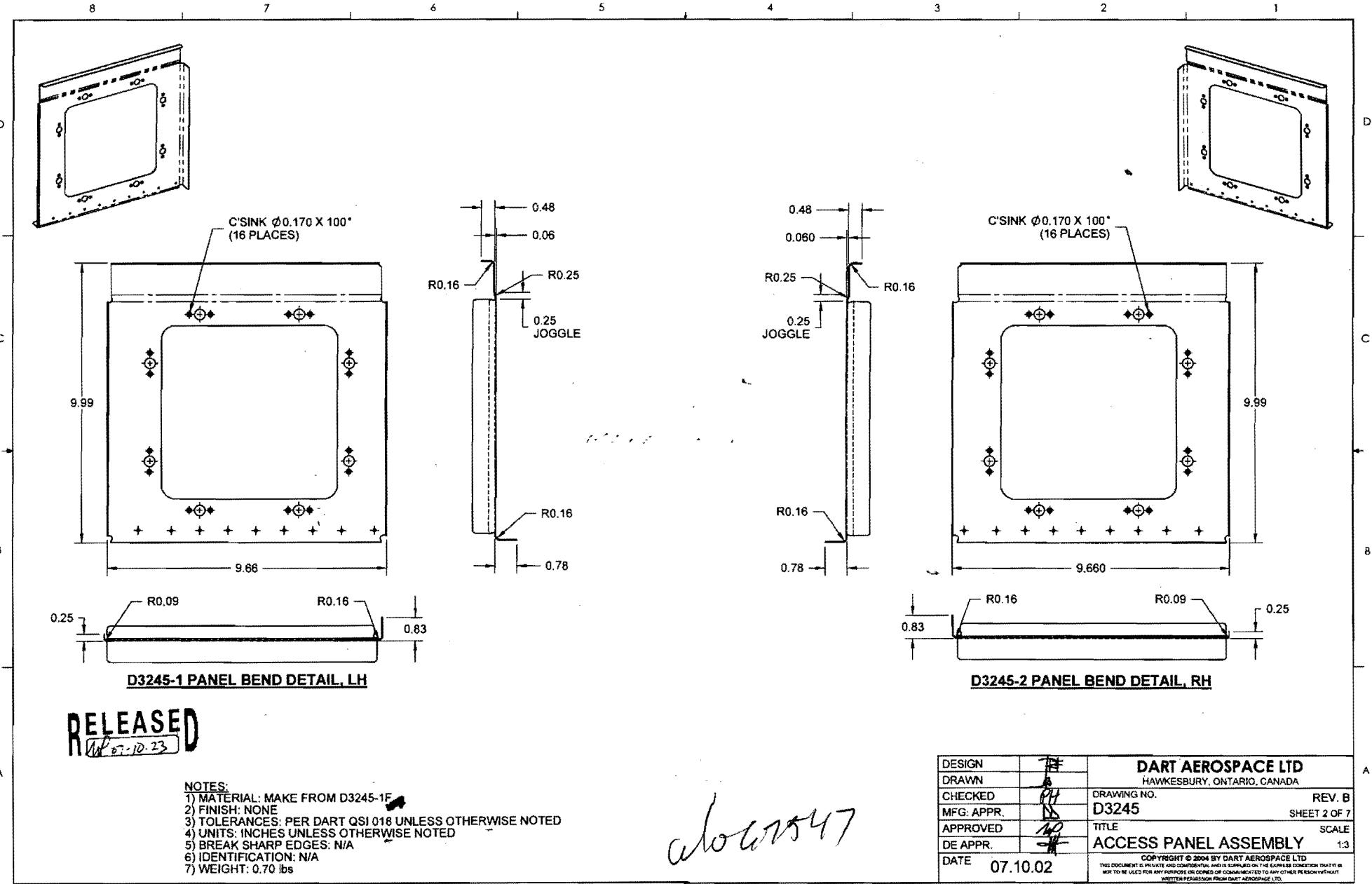
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DESIGN	<i>1F</i>	DART AEROSPACE LTD	
DRAWN	<i>A</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO. D3245	
MFG. APPR.	<i>ND</i>	REV. B	
APPROVED	<i>ND</i>	SHEET 2 OF 7	
DE APPR.	<i>ND</i>	TITLE ACCESS PANEL ASSEMBLY	
DATE	07.10.02	SCALE 1:3	

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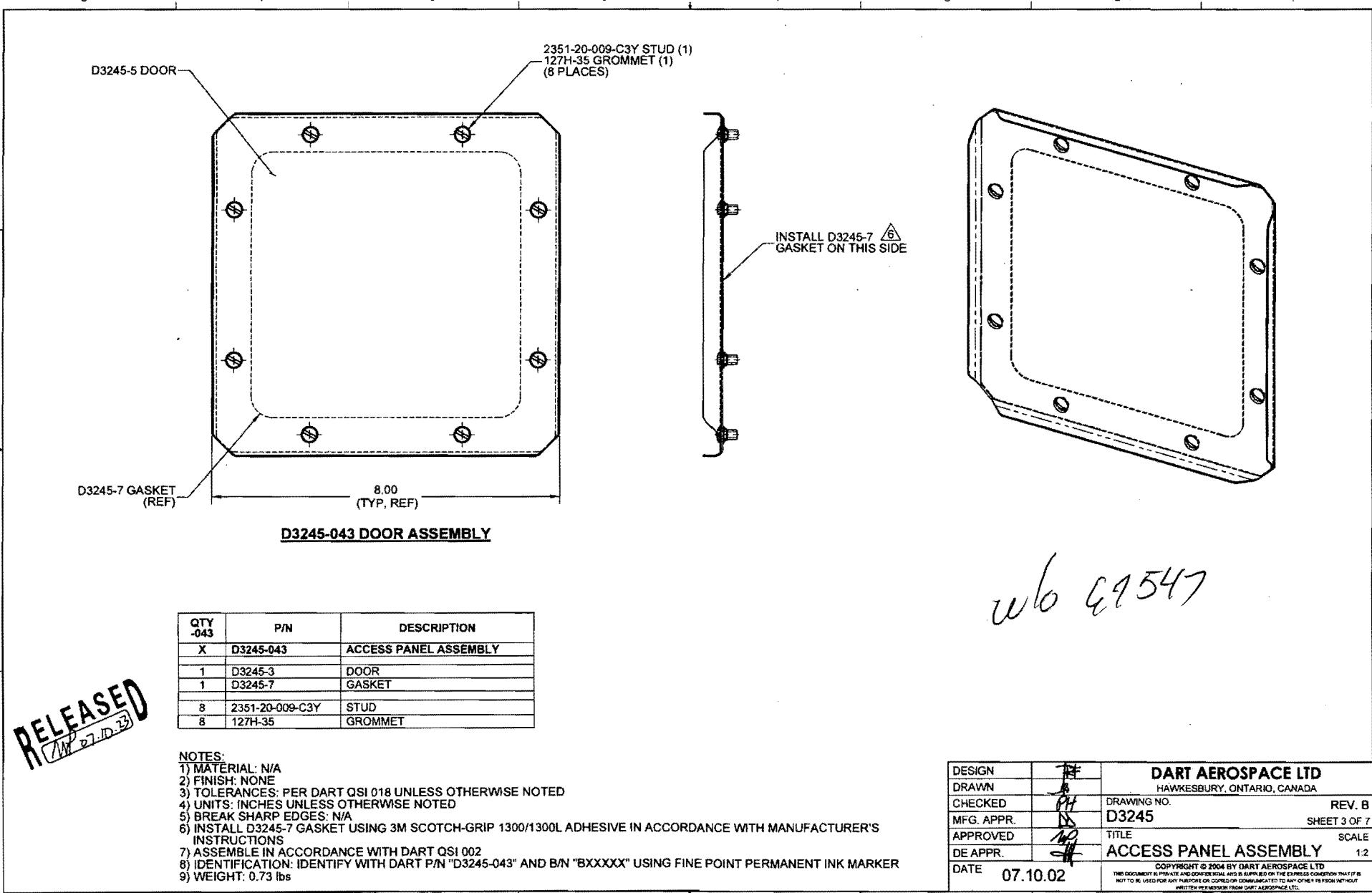
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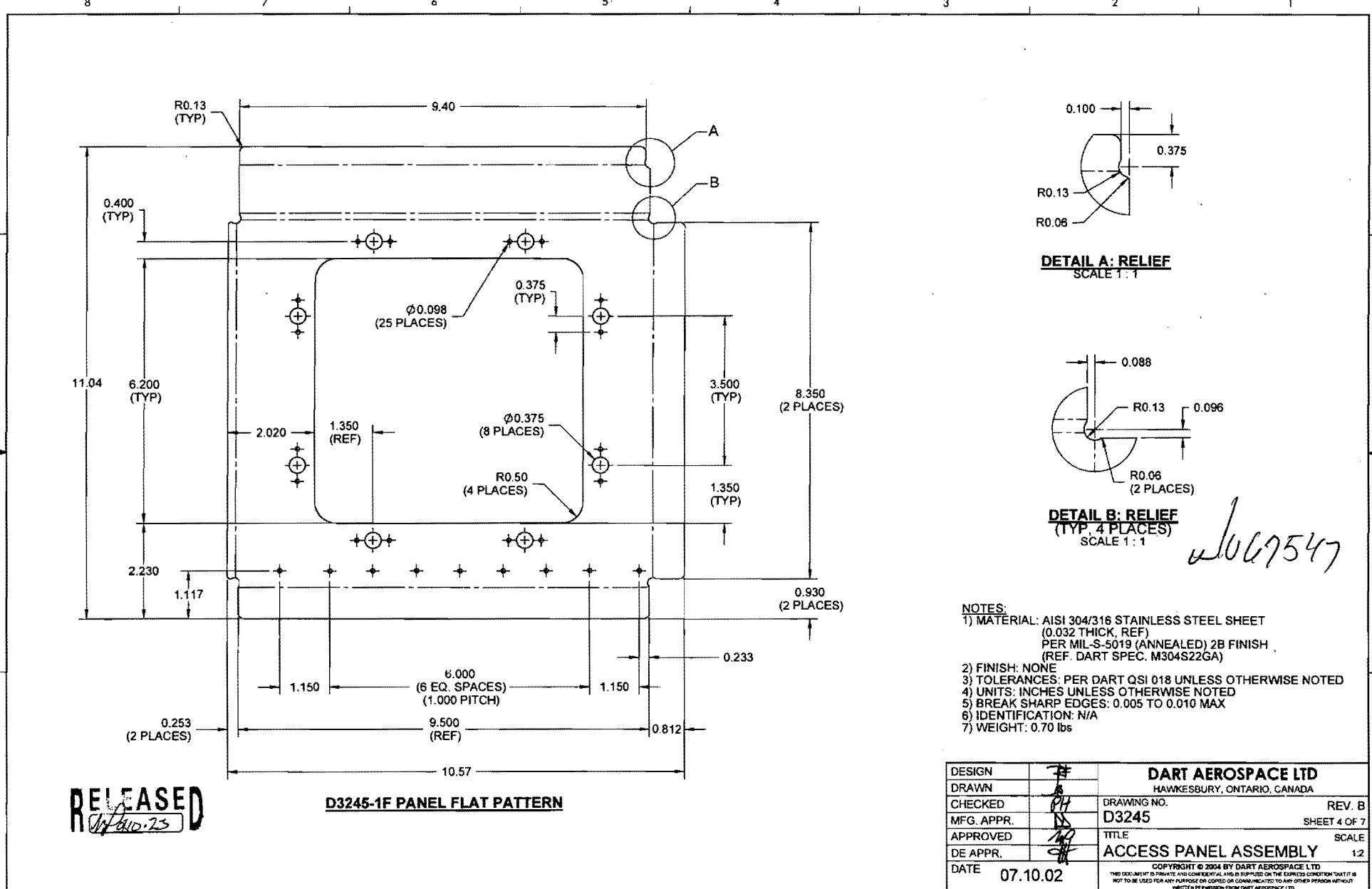
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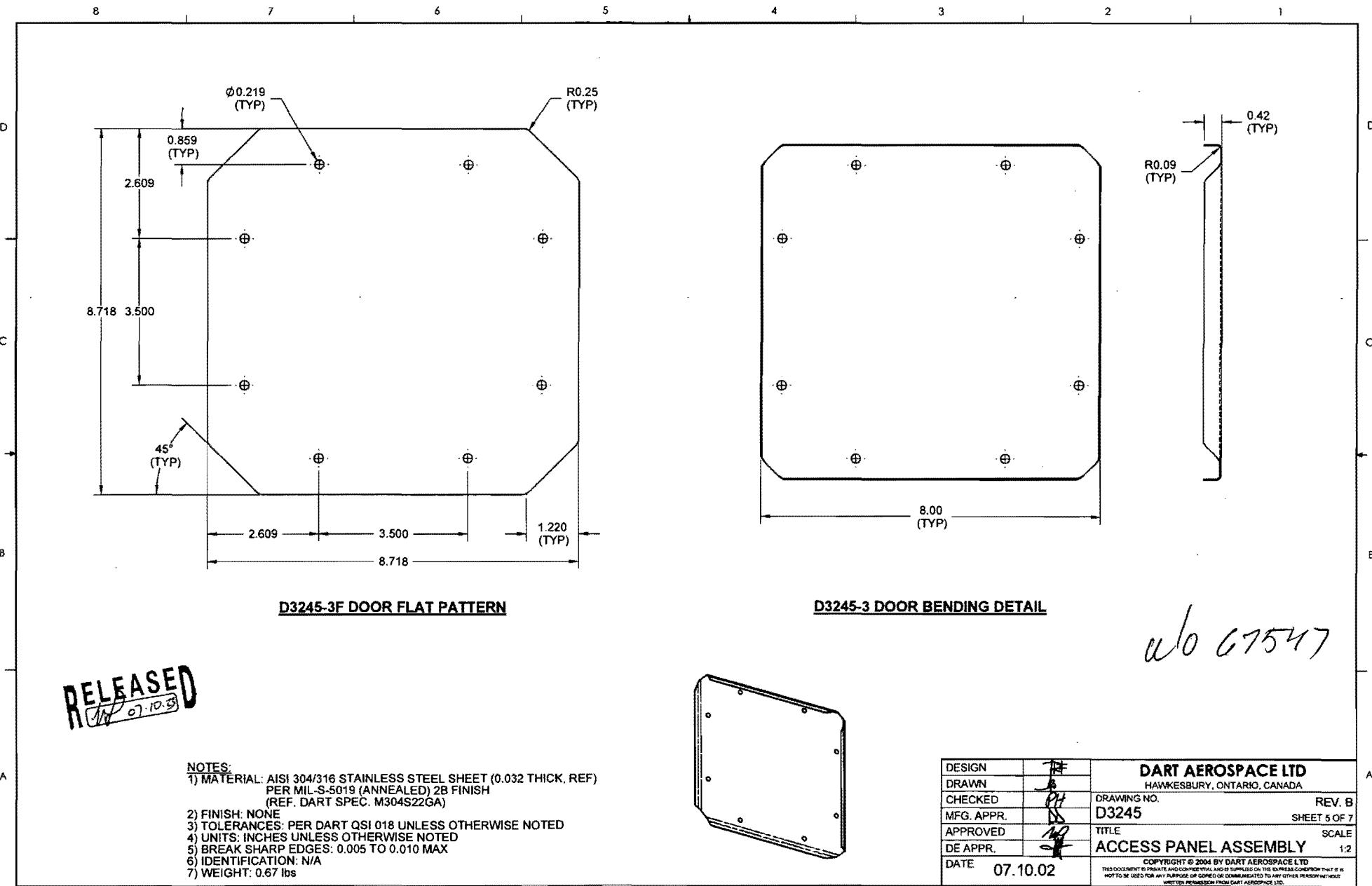
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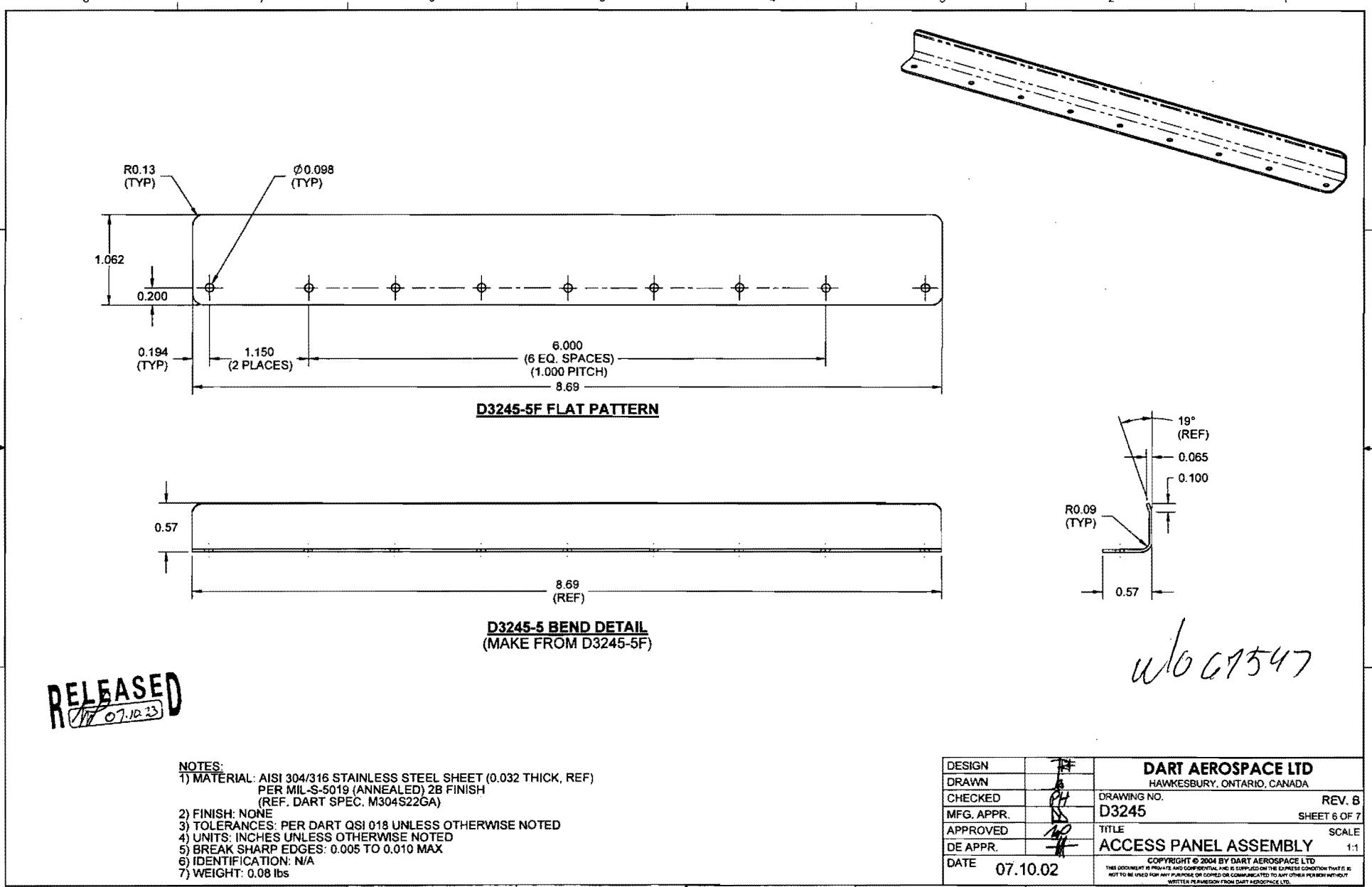
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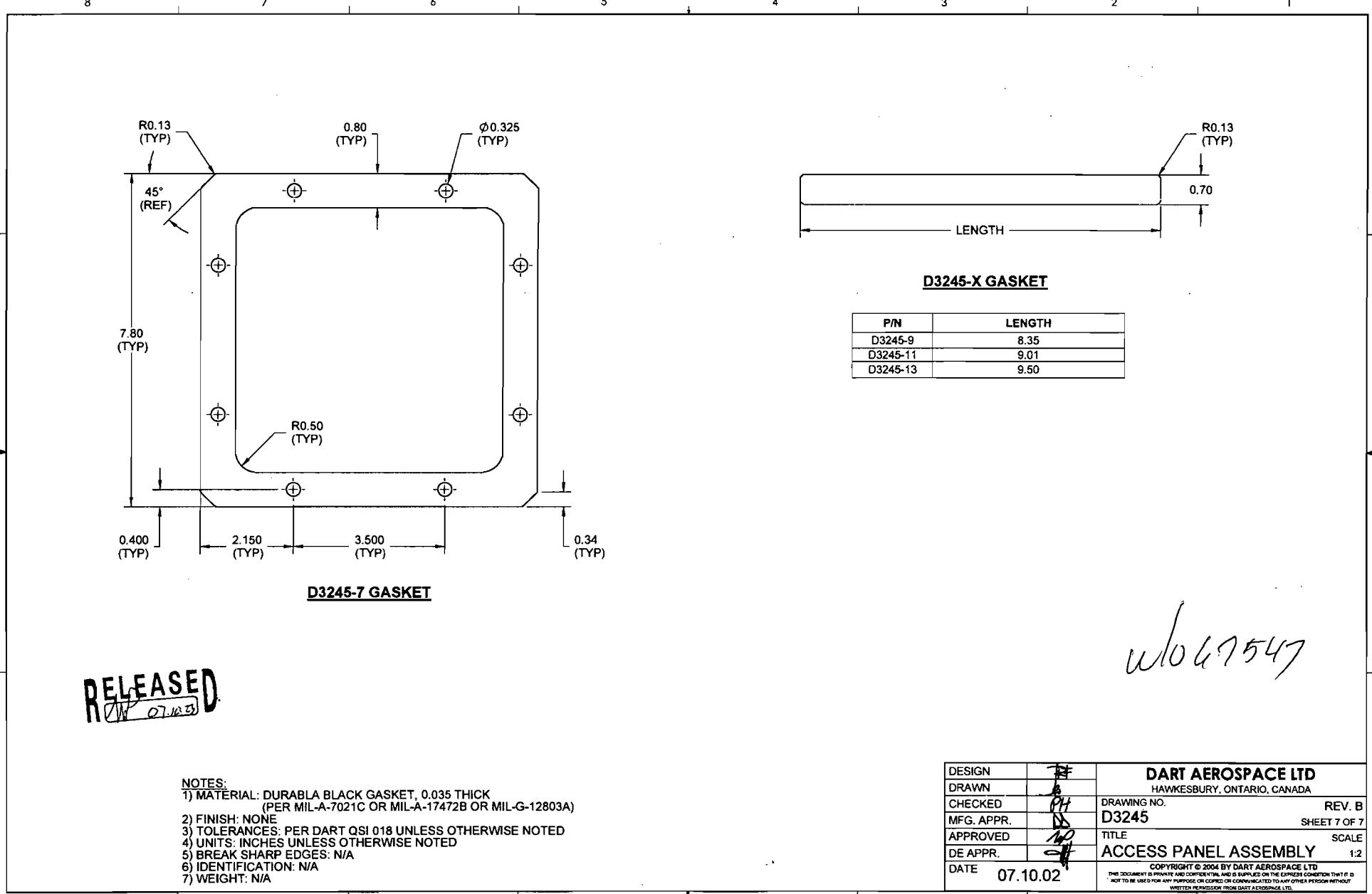
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